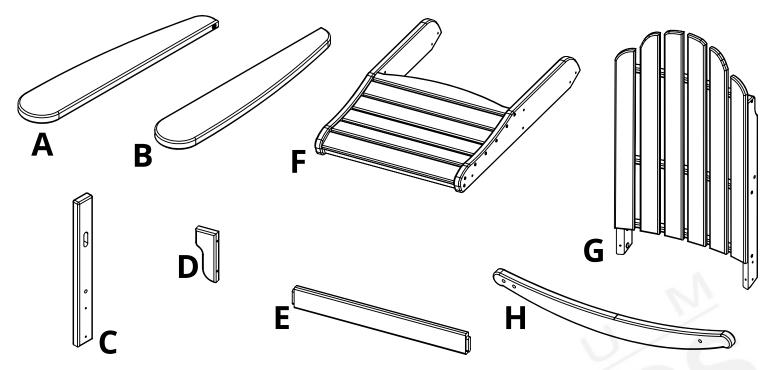




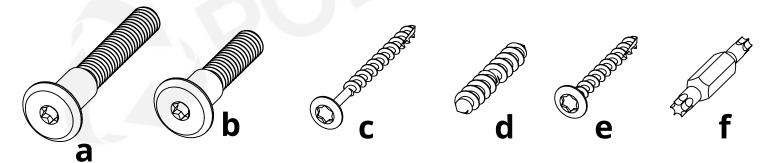
REV04-8/19

1

AD-0110 Assembly



	PARTS				
PART	DESCRIPTION	PART NO.	QTY		
А	LEFT ARM ASSEMBLY	SA-00403	1		
В	RIGHT ARM ASSEMBLY	SA-00404	1		
С	FRONT LEG ASSEMBLY	SA-00007	2		
D	UNDER ARM SUPPORT	PRT-00007	2		
Е	ADIRONDACK SPREADER	SS-22.187	1		
F	BASE ASSEMBLY	SA-00006	1		
G	BACK ASSEMBLY	SA-00003	1		
Н	ROCKER LEG	PRT-00016	2		

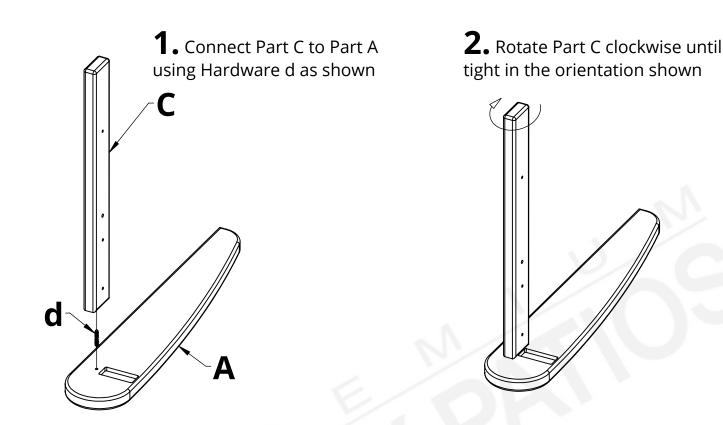


HARDWARE PACK				
PART	DESCRIPTION	PART NO.	QTY	
а	5/16" X 2-1/8" CHAIR BOLT	H-0000-CB516218	2	
b	5/16" X 1-1/2" CHAIR BOLT	H-0000-CB51615	12	
С	#8 X 2" TORX SCREW	H-0000-S82	4	
d	DOUBLE SCREW	H-0000-DS	2	
е	#8 X 1-1/2" TORX SCREW	H-0000-S815	2	
f	T20 & T25 TORX BIT	H-0000-CTD	1	

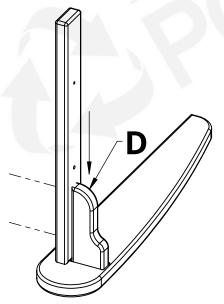
Suggested Tools: Drill, Plastic Mallet

2

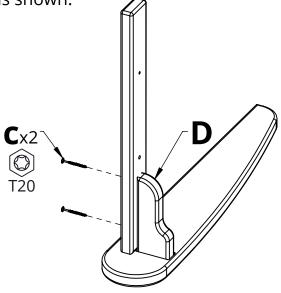
Please read entire instructions before beginning



3. Place Part D in pre-cut slot as shown.



4. Using Hardware c attach Part D as shown.



5. Repeat step 1-4 wityh Parts B, C & D. These assemblies will be used in step 7.

3

6. Attach Part G to Part F using 4 of hardware b.

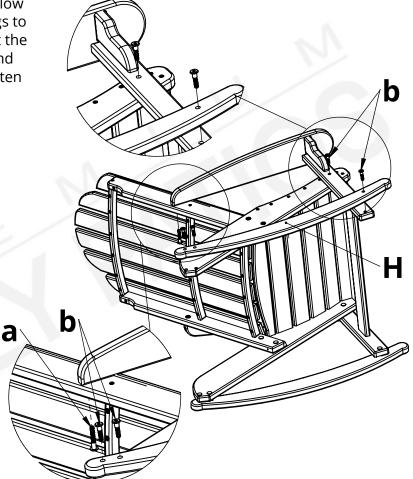
G

Tip: If the seat back is a little tight going into the seat base, partially loosen 2 of the seat screws to allow the base legs to open, insert the seat back and then re-tighten the screws.

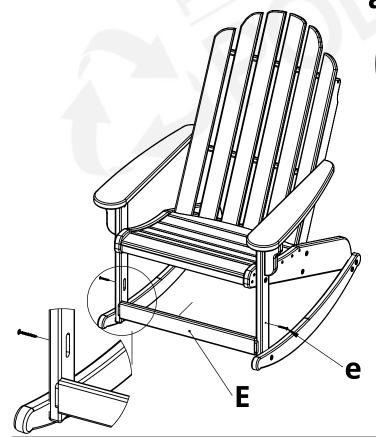
b

7. Turn the back/seat assembly on it's side. Lay one arm/leg assembly from steps 1-5 on the back/seat assembly and fasten using 1 each of hardware a & b as shown. Lay Part H in place and fasten with 2 of hardware b at the back, then 1 hardware b at the front.

Flip the chair to the opposite side and repeat this process.



Tip: When installing the chair bolts in Steps 6 & 7, insert the bolt into the hole, align it with the nut and finger-tighten the bolt a couple of turns into the nut before driving with a drill. This will help to reduce the risk of cross-threading.



8. Assemble Part E into the chair. Insert the tenon into the slot in one leg. Then with slight pressure on the opposing leg, push the opposite side of Part E into its corresponding slot. Screw in place using 2 of hardware d.